

ROLL FEED OPTION HRD, DI42 & DI60

ASSEMBLY PROCEDURES

JUNE 2007

ROLL FEED OPTION

- 1) THE DIGITAL 42, DIGITAL 60 AND HRD44 ALL HAVE ROLL FEED OPTIONS. THE ROLL FEED ASSEMBLY FOR THESE THREE LAMINATORS IS THE SAME, EXCEPT THE ADDITIONAL SUPPLY ROLL WOULD CONFIGURE TO THE LENGTH OF EACH LAMINATOR.
- 2) SECURE IN PLASTIC BAG (4) 10-32 X 1 $\frac{3}{4}$ SHCS. ADD (2) ROLL FEED ADAPTOR BLOCKS (LC38 096.4C) RACK 1. INCLUDE (2) ROLL FEED BRACKETS (LC38 096.4B) RACK 1.
- 3) ADD THE DIAGRAM FOR "ASSEMBLY OF ROLL FEED BRACKETS" IN FOLDER WHICH IS LOCATED IN FOLDERS BY WORK ORDERS.
- 4) PREPARE AN EXTRA SUPPLY ROLL, FOLLOWING DIRECTIONS FOR SPECIFIC LAMINATOR SIZE.
- 5) INCLUDE (1) STOP COLLAR CORE CHUCK STYLE (D/A05 004.4) AS09 AND 5/16-18 X 1 PLASTIC MOLDED THUMBSCREW (PRK184) AS09.

